

# NORAMCO FITNESS

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[www.NoramcoFitness.com](http://www.NoramcoFitness.com)

## Pushbutton Replacement Kit

If you have any problems or questions, please call our technical support line: 800.827.2017

This pushbutton adapter kit will create a replacement pushbutton for any button configuration used in the Noramco Fitness Treadmill series. **Before beginning any electrical part replacement such as this, be sure the treadmill is unplugged.** Access the inside of the display by removing the bolts on the back panel or on the top edge of the display.

### ❑ Removing the Old Button

- Follow the wires on the back of the old button down to where they connect to the display board. Gently pull the connectors off of the spades on the board, and unwind the wires to free them from the wire bundle.
- Unscrew the retaining ring from the back of the old button. Remove the retaining ring and the star washer. Push the button out through the front of the display, pulling the wires through, and catching the retaining ring and the star washer when they clear the wires on the back of the display.

### ❑ Installing the New Button

- Unscrew the retaining ring from the back of the new pushbutton and remove the star washer. Push the button through the front of the display, feeding the wires through as you do.
- Compare the spade connectors on the ends of the wires on the old pushbutton to the spade connectors on the new pushbutton wires. If they are the same, you will not need the adaptors. If the spade connectors on the old button are wider than the connectors on the new button, slide the male end of the adaptors (included in the kit) into the connectors on the new button wires.
- Feed the wires through the star washer and the retaining ring on the back of the display. Screw the retaining ring onto the threaded back of the pushbutton to hold it in place on the display.
- Push the connectors on the ends of the attached wires onto the spades on the display board where the old button wires were attached.